Hygienic Socket



The Hygienic Socket with its space saving design and simple sterilization is ideal to weld in fermenters or small pipes. The advantages are numerous for many other applications in tanks or pipes for water treatment and in the pharmaceutical and chemical industries.

It is designed for 120 mm sensors and developed for easy installation and maintenance, improve the cleaning process and increase safety. Two "Live Guard" openings provide an indication of sealing failures. The sensor insertion depth can be varied for DO sensors by using the Hamilton DO Adapter.

Benefits

- ► Hygienic design because complete sensor installation with only one wetted o-ring
- Space saving
- Cost saving: Socket and Housing all in one
- Low maintenance and easy replacement of o-ring



Specifications	
Wetted parts	Stainless Steel 1.4435 or 1.4404 or 1.4571 or 2.4602
O-ring material	EPDM
Pressure range (relative to ambient)	0 to 16 bar
Temperature range	-10 to 140 °C
Sensor thread	PG 13.5
Sensor a-length	120 mm
Surface finish	R _a < 0.4 μm (N5)

For more specifications see www.hamiltoncompany.com

Dimensional drawings



Hygenic socket with a pH sensor

Ordering Information

Туре	Ref
Hygienic Socket 1.4404	242535
Hygienic Socket 1.4435	242545
Hygienic Socket 1.4571	242548
Hygienic Socket 2.4602	242550

Accessories



- Hyienic Socket DO Adapter Ref 242538
- Replacment Kit Seal Pusher Ref 242532
- O-ring set EPDM Ref 242595
- Sensor Dummy 96 mm Ref 242540

CE



all dimensions in mm

Hygenic socket with DO adapter and oxygen sensor

- Sensor Dummy 117 mm Ref 242563
- O-ring set FKM Ref 242596
- O-ring set Silicone Ref 242597
- O-ring set FFKM Ref 242598

FlowCell/XL

for measuring one or two parameters at a time. Possible combinations are pH/DO and pH/Conductivity. The measurement is done in bypasses when inline measurement is

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not possible due to small pipe dimensions. Application fields are biotechnology, water treatment and power plants, where reliable measurements have to be carried out in ion-weak media. There are two different sizes of the flow cells available.

Hamilton Flow-Through Cells are designed

Benefits

- ► Flexible design for one or two measuring points
- ▶ PEEK insert of high chemical resistance
- Low dead volume
- Self draining
- Internal aseptic clamp pipe connection

Dimensional drawings / 242590

all dimensions in mm



Specifications	
Wetted parts	Stainless Steel 1.4435, PEEK
O-ring material for blind plug	EPDM
Pressure range (relative to ambient)	0 to 16 bar
Temperature range	-10 to 140 °C
Sensor thread	PG 13.5
Sensor a-length	120 mm
Process connection	TC 25, TC 50, Swagelok

For more specifications see www.hamiltoncompany.com

Ordering Information

242585 -				← Order Code
	-	-	0	special
			3	FFKM (one measuri
			2	FFKM (two measuri
			1	EPDM
			Code	o-ring material
		0	special	
		8	Swagelo	k 1⁄2" *
		7	Swagelo	k ³∕8" *
		6	Swagelo	k ¼"
		5	Swagelo	k 10 mm *
		4	Swagelo	k 6 mm
		3	TC25 1/2"	
		2	TC25 3/8"	
		1	TC25 1/4"	
		Code	Pipe Co	nnection
	0	special		
	4	Conduc	tivity and O	xygen
	3	pH and	Conductivit	y or Oxygen
	2	only Cor	nductivity o	r Oxygen
	1	only pH	or Conduce	ell UPW
	Code	Measur	ing positio	on
242585				
Flow Cell				

242590 -				← Order Code	
	+	+	0	special	
			3	FFKM (one measur	
			2	FFKM (two measur	
			1	EPDM	
			Code	o-ring material	
		0	special		
		3	TC50 1.	5"*	
		2	TC50 1"		
		1	TC50 3/4	55	
		Code	Pipe Co	onnection	
	0	special			
	4	Conduc	Conductivity and Oxygen		
	3	pH and Conductivity or Oxygen			
	2	only Conductivity or Oxygen			
	1	only pH or Conducell UPW			
	Code	Measuring position			
242590					
Flow Cell X	L				
	-				

*Not self draining



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	Accessories
ng positions)	O-ring kit Flow Cell Def 007007
ng position)	Kei 23/38/
	O-ring kit Flow Cell XL Dof 227200
	nei 201390
	• Sensor Dummy 96 mm Bef 2/25/10
	117 mm Ref 242563